

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name	Reactive Dye Ink Rc210 Ligth Black
Product Code	: SPC-0702LK-1
General Use	: Ink Jet Ink
Product Description	: Ink Jet Ink
MSDS Number	: 031-36W191P
Manufacture	
Company Name	: Mimaki Engineering Co., Ltd
Address	2182-3 Otsu, Shigeno, Tomi-shi, Nagano 389-0512 Japan
Telephone No.	: +81-268-64-2413
Importer/Distributor Estab	blished in USA
Company Name	: MIMAKI USA. INC.
Address	: 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A
Telephone No.	: +1-678-730-0170
Emergency Telephone No.	: +81-268-64-2281

2. HAZARDS IDENTIFICATION

WARNING!			
Emergency Overview			
Irritating to eyes			
May be harmful if swallowed	, inhaled, or absorbed through skin		
Mist or aerosol may be irritat	ing to eyes, nose, throat, and lungs		
May cause central nervous s	ystem depression		
Appearance Black	Physical State Liquid.	Odor Specific	

Potential Health Effects

Principle Routes of Exposure

Inhalation. Skin contact. Eye contact.

Acute Toxicity

Eyes

Irritating to eyes.



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Skin	May cause irritation. May be harmful if absorbed through skin.
Inhalation	May be harmful if inhaled. Inhalation of aerosols: May cause irritation of respiratory
	tract. May cause central nervous system depression with nausea, headache,
	dizziness, vomiting, and incoordination.
Ingestion	May be harmful if swallowed. May cause adverse liver effects. May cause adverse
	kidney effects. May cause additional affects as listed under "Inhalation".
Chronic Effects	May cause adverse liver and kidney effects. May cause central nervous system
	depression. Contains materials which based on animal tests may cause adverse
	reproductive and birth effects at maternally toxic levels.
Main Symptoms	Symptoms of overexposure may be headache, dizziness, tiredness, nausea and
	vomiting.
Aggravated Medical	Central nervous system. Pre-existing eye disorders. Respiratory disorders.
Conditions	
Interactions with Other Chemicals	Use of alcoholic beverages may enhance toxic effects.
Environmental Hazard	See Section 12 for additional Ecological Information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %
Water	7732-18-5	30-50
Diglycerin	59113-36-9	25-35
Ethylene glycol	107-21-1	15-25
Reactive Dye	Trade Secret	1-10
Additives	Trade Secret	<5



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4. FIRST AID MEASURES

General Advice	If symptoms persist, call a physician.	
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.	
Skin Contact	Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.	
Inhalation	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing has stopped, contact emergency medical services immediately.	
Ingestion	Call a physician or Poison Control Center immediately. Clean mouth with water and afterwards drink plenty of water. Do not induce vomiting without medical advice.	
Notes to Physician	Treat symptomatically.	

5. FIRE-FIGHTING MEASURES

Flammable Properties	Combustible material: may burn but does not ignite readily.
Flash Point	Not determined.
Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Explosion Data	
Sensitivity to Mechanical Impact	None
Sensitivity to Static Discharge	None



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Protective Equipment and		As in any fire, wear self-contained breathing apparatus pressure-demand,			
Precautions for Firefighters		MSHA/NIOSH (approved or equivalent) and full protective gear.			
<u>NFPA</u>	Health Hazard 2	Flammability 1	Instability 0	Physical and Chemical Hazards -	
HMIS	Health Hazard 2*	Flammability 1	Physical Hazard 0	Personal Protection -	

*Indicates a chronic health hazard.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Wear protective gloves/clothing and eye/face protection. Ensure adequate ventilation. Avoid contact with the skin and the eyes.
Environmental Precautions	Prevent entry into waterways, sewers, basements or confined areas. Do not flush into surface water or sanitary sewer system.
Methods for Containment	Prevent further leakage or spillage if safe to do so.
Methods for Cleaning Up	For spills: Absorb with inert absorbent materials such as: Dry sand. Vermiculite. Activated charcoal. Place in appropriate chemical waste container.

7. HANDLING AND STORAGE

Storage

Handling	Handle in accordance with good industrial hygiene and safety practice. Wear
	personal protective equipment. Avoid breathing vapors or mists. Avoid contact with
	skin, eyes and clothing.

Keep containers tightly closed in a dry, cool and well-ventilated place.



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8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Ethylene glycol	Ceiling: 100 mg/m ³ aerosol only	(vacated) Ceiling: 50 ppm	-
107-21-1		(vacated) Ceiling: 125 mg/m ³	

OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value.

Other Exposure Guidelines	Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965
	F.2d 962 (11th Cir., 1992).
Engineering Measures	Showers
	Eyewash stations
	Ventilation systems
Personal Protective Equipment	
Eye/Face Protection	Safety glasses with side-shields.
Skin and Body Protection	Wear protective gloves/clothing.
Respiratory Protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA
	approved respiratory protection should be worn. Positive-pressure supplied air
	respirators may be required for high airborne contaminant concentrations.
	Respiratory protection must be provided in accordance with current local
	regulations.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.



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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Black.	Odor	Specific.
Odor Threshold	No information available.	Physical State	Liquid
рН	No information available.		
Flash Point	No information available.	Autoignition Temperature	No information available.
Decomposition Temperature	No information available.	Boiling Point/Range	No information available
Melting Point/Range	No information available		
Flammability Limits in Air	No information available.	Explosion Limits	No information available.
Solubility	No information available	Evaporation Rate	No information available
Vapor Pressure	No data available	Vapor Density	No data available
VOC Content (%)	15-25		

10. STABILITY AND REACTIVITY

Stability	Stable under recommended storage conditions.
Incompatible Products	Strong oxidizing agents. Chlorosulfonic acid, oleum, sulfuric acid, perchloric acid, chromium trioxide, potassium permanganate and sodium peroxide.
Conditions to Avoid	Heat, flames and sparks.
Hazardous Decomposition Products	Sulfur oxides. Nitrogen oxides (NOx). Carbon dioxide (CO2) Carbon monoxide (CO).
Hazardous Polymerization	Hazardous polymerization does not occur.



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11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Product InformationMay be harmful by inhalation, ingestion, or skin absorption. Irritating to eyes: Mist
or aerosol may be irritating to eyes, nose, throat, and lungs.

Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Ethylene glycol	4000 mg/kg (Rat)	9530 µL/kg (Rabbit)	-

Chronic Toxicity

Chronic Toxicity	May cause adverse liver and kidney effects. May cause central nervous system
	depression. Contains materials which based on animal tests may cause adverse
	reproductive and birth effects at maternally toxic levels.
Carcinogenicity	Contains no ingredients above reportable quantities listed as a carcinogen.
Target Organ Effects	Central nervous system (CNS). Liver, kidney, and respiratory system. Reproductive
	system. Contains material that may adversely affect the developing fetus.



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12. ECOLOGICAL INFORMATION

Ecotoxicity

The environmental impact of this product has not been fully investigated.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to	Daphnia Magna (Water
			Microorganisms	Flea)
Ethylene glycol	EC50: 6500 - 13000 mg/L	LC50: 41000 mg/L	EC50 = 10000 mg/L 16 h	EC50: 46300 mg/L
	Pseudokirchneriella	Oncorhynchus mykiss 96 h	EC50 = 620 mg/L 30 min	Daphnia magna 48 h
	subcapitata 96 h	LC50: 14-18 ml/L	EC50 = 620.0 mg/L 30 min	
		Oncorhynchus mykiss 96 h		
		static		
		LC50: 27540 mg/L Lepomis		
		macrochirus 96 h static		
		LC50: 40761 mg/L		
		Oncorhynchus mykiss 96 h		
		static		
		LC50: 40000-60000 mg/L		
		Pimephales promelas 96 h		
		static		
		LC50: 16000 mg/L Poecilia		
		reticulata 96 h static		

Chemical Name	Log Pow
Ethylene glycol	-1.93



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13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods	This material, as supplied, is not a hazardous waste according to Federal
	regulations (40 CFR 261). This material could become a hazardous waste if it is
	mixed with or otherwise comes in contact with a hazardous waste, if chemical
	additions are made to this material, or if the material is processed or otherwise
	altered. Consult 40 CFR 261 to determine whether the altered material is a
	hazardous waste. Consult the appropriate state, regional, or local regulations for
	additional requirements.
Contaminated Packaging	Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT	Not regulated
<u>TDG</u>	Not regulated
<u>MEX</u>	Not regulated
ICAO	Not regulated
IATA	Not regulated
IMDG/IMO	Not regulated
RID	Not regulated
ADR	Not regulated
ADN	Not regulated



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15. REGULATORY INFORMATION

International Inventories

TSCA	All components are listed on the TSCA Inventory.
DSL	All components are listed either on the DSL or NDSL.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Nam	e CAS-No	Weight %	SARA 313 - Threshold Values %
Ethylene glyco	Ethylene glycol 107-21-1		1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):



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Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ
Ethylene glycol	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

U.S. State Regulations

California Proposition 65



: WARNING:

This product can expose you to chemicals including Ethylene glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Ethylene glycol	х	х	х	х	х

International Regulations

Chemical Name	Carcinogen Status	Exposure Limits
Ethylene glycol		Mexico: Ceiling= 100 mg/m ³

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS Hazard Class

D2B Toxic materials



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Chemical Name	NPRI
Ethylene glycol	Х

Legend

NPRI - National Pollutant Release Inventory

16. OTHER INFORMATION

General Disclaimer

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

Revision history

Version	Date	Content
1.0	2011/01/26	First Issue
2.0	2018/08/31	Sectiom 15: Proposition 65 Information Described